Commonwealth of Kentucky

Natural Resources and Environmental Protection Cabinet
Department for Environmental Protection
Division for Air Quality
803 Schenkel Lane
Frankfort, Kentucky 40601
(502) 573-3382

AIR QUALITY PERMIT

Permittee Name: Alcatel Magnet Wire, Inc.

(formerly CW Magnet Wire Co.)

Mailing Address: 2615 East Highway 146

LaGrange, Kentucky 40031

is authorized to operate a magnet wire manufacturing facility

Source Name: see above Mailing Address: see above Source Location: see above

Permit Type: Federally-enforceable

Review Type: Title V

Permit Number: V-98-013 Log Number: E803

Application

Complete Date: January 26, 1997

KYEIS ID #: 104-3100-0004 AFS Plant ID: 21-185-00004

SIC Code: 3357

Region: North Central

County: Oldham

Issuance Date: Expiration Date:

John E. Hornback, Director Division for Air Quality

TABLE OF CONTENTS

<u>SECTION</u>		<u>DATE</u> <u>OF ISSUANCE</u>	<u>PAGE</u>
SECTION A	PERMIT AUTHORIZATION		1
SECTION B	EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS		2
SECTION C	INSIGNIFICANT ACTIVITIES		11
SECTION D	SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS		12
SECTION E	SOURCE CONTROL EQUIPMENT AND OPERATING CONDITIONS		13
SECTION F	MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS		14
SECTION G	GENERAL CONDITIONS		17
SECTION H	ALTERNATE OPERATING SCENARIOS	21	
SECTION I	COMPLIANCE SCHEDULE		21

Permit Number: <u>V-98-013</u> Page: <u>1</u> of <u>21</u>

SECTION A - PERMIT AUTHORIZATION

Pursuant to a duly submitted application which was determined to be complete on January 26, 1997, the Kentucky Division for Air Quality hereby authorizes the operation of the equipment described herein in accordance with the terms and conditions on this permit. This draft permit has been issued under the provisions of Kentucky Revised Statutes Chapter 224 and regulations promulgated pursuant thereto.

The permittee shall not construct, reconstruct, or modify any affected facilities without first having submitted a complete application and receiving a permit for the planned activity from the permitting authority, except as provided in this permit or in the Regulation 401 KAR 50:035, Permits.

Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by this Cabinet or any other federal, state, or local agency.

Permit Number: <u>V-98-013</u> Page: <u>2</u> of <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS

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Points Affected Facilities Description

3 (441, 442, Three MOCO round wire-shaped enameling machines

Rated capacity is 54.5 lbs/hr enamel usage at continuous operation for each

machine

installed 1966

control devices for each machine: internal catalyst-assumed 85% overall control

efficiency of VOC emissions

10 (870) Enamel bulk holding system consisting of: 5-14,382 gallon enamel holding tanks

installed 1966 No controls

11 (940) Plant equipment cleaning: consisting of: 1-300 gallon cresylic acid holding tank

installed 1966 No controls

other tanks which are not subject to regulation are as follows:

5-3,000 gallon tanks for enamel storage

- 1- 200 gallon tank for caustic solution
- 1- caustic holding tank
- 1- HCl holding tank

APPLICABLE REGULATIONS: NA

1. **Operating Limitations:** NA

2. Emission Limitations: NA

3. Testing Requirements: See Section D

4. Specific Monitoring Requirements:

In order to demonstrate continuous compliance the combustion temperature of the control equipment shall be monitored continuously.

5. **Specific Record Keeping Requirements:**

The combustion temperature of the control equipment shall be recorded once per eight (8) hour shift. The records shall be kept near the affected facility and readily observable.

6. Specific Reporting Requirements: NA

Permit Number: <u>V-98-013</u> Page: <u>3</u> of <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

7. Specific Control Equipment Operating Conditions:

The enameling machines (#'s 441, 442, 443) shall continue to be connected to chart recorders, or other continuous recorders approved by the division, and process conditions maintained in order to insure a minimum temperature of 432 degrees Celsius (810 degrees F). The catalyst elements shall continue to be on a maintenance schedule which insures that the elements shall be kept in good operating condition.

8. Alternate Operating Scenarios: NA

Permit Number: <u>V-98-013</u> Page: <u>4</u> of <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

Emission

Points Affected Facilities Description

1 (410) One shaped-wire MOCO enameling machine

Rated capacity of 23.8 lbs/hr enamel usage at continuous operation installed 1981

control device: thermal incineration-assumed 98% overall control efficiency of VOC emissions

2 (411) One shaped-wire MOCO enameling machine

Rated capacity of 21.5 lbs/hr enamel usage at continuous operation installed 1981

control device: thermal incineration-assumed 98% overall control efficiency of VOC emissions

- **7 (491,** Two aluminum enameling machines
 - **492)** Rated capacity of 53.2 lbs/hr enamel usage at continuous operation for each machine installed 1993

control device: thermal incineration-assumed 98% overall control efficiency of VOC emissions for each machine

Applicable Regulations: 401 KAR 59:190, New insulation of magnet wire operations, applicable to affected facilities which commenced operation on or after June 29, 1979.

1. **Operating Limitations:** NA

2. Emission Limitations:

401 KAR 59:190, Section 3 states that no person shall cause, allow or permit an affected facility to discharge into the atmosphere more than 15 percent by weight of the VOCs net input into the affected facility. The VOC emissions from these affected facilities shall not exceed 3.21 lbs/hr for the enameling machine at emission point 1 (410), and 2.90 lbs/hr for the enameling machine at emission point 2 (411), and 7.17 lbs/hr each for the enameling machines at emission point 7 (491, 492) as discussed in Section 3 of this regulation.

Compliance demonstration method: Compliance for each affected facility with VOC emission limits shall be based on an averaging period not to exceed 24 hours. The following demonstrates how the allowables were derived from the enamel coatings for each line or affected facility. This calculation must be performed for the VOC part in the enamel coating. The enamel coating to be used with the highest VOC emissions shall be compared to the allowable derived from the regulation to determine if compliance with the regulation is being achieved:

Permit Number: <u>V-98-013</u> Page: <u>5</u> of <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

Regulatory allowable calculation: From Section 3 of regulation 59:190, it is stated that no more than 15% by weight of the VOCs net input shall be allowed to be discharged into the atmosphere.

lb/hr/machine enamel usage rate X percentage VOC for the worse-case enameling coating X 0.15 (only 15% of the net VOC input can be emitted as stated in the regulation) X 8,760 hrs/yr / 2,000 lbs/ton = yearly allowable for VOC in tons per year.

3. <u>Testing Requirements:</u>

See Section D

4. **Specific Monitoring Requirements:**

In order to demonstrate continuous compliance the combustion temperature of the control equipment shall be monitored continuously.

5. **Specific Record Keeping Requirements:**

Permittee shall keep records as required by regulation 401 KAR 59:190, Section 4(8). The combustion temperature of the control equipment shall be recorded once per eight (8) shift. The records shall be kept near the affected facility and readily observable.

6. Specific Reporting Requirements: NA

7. Specific Control Equipment Operating Conditions:

These four enameling machines (#'s 410, 411, 491 and 492) use thermal incineration as the control method for the VOC from these points. Interlocks shall continue to be used to prevent operation of these machines without prior activation of the incinerator. Additionally, alarms shall continue to be used on the incinerators to assure they are operating above the required temperature of 705degrees Celsius (1,300 degrees F).

8. <u>Alternate Operating Scenarios:</u> NA

Permit Number: V-98-013 **Page:** <u>6</u> **of** <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE **REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)**

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Affected Facilities Description Points

Four SICME horizontal enameling machines 4 (460, 461

Rated capacity is 23.6 lbs/hr enamel usage at continuous operation for each machine 462, 463) installed 1992

> control device: internal catalyst-assumed 98% overall control efficiency of VOC emissions for each machine

5 (471) One Aumann enameling machine

Rated capacity is 19.0 lbs/hr enamel usage at continuous operation

installed 1992

control device: internal catalyst-assumed 90% overall control efficiency of VOC emissions

6 (480, 481) Two SICME vertical enameling machines

Rated capacity is 24.5 lbs/hr enamel usage at continuous operation for each machine installed 1992

control device: internal catalyst-assumed 98% overall control efficiency of VOC emissions for each machine

8 (500) Wrapping round and shaped machine

installed 1990

12 (452) One SICME SEL enameling machine

Rated capacity is 15.1 lbs/hr enamel usage at continuous operation

installed 1997

control device: internal catalyst-assumed 99% overall control efficiency of VOC emissions

13 (470) One MAG wire enameling machine

Rated capacity is 17.5 lbs/hr enamel usage at continuous operation

installed 1997

control device: internal catalyst-assumed 90.25% overall control efficiency of VOC emissions

14 (451) One SICME SEL enameling machine

Rated capacity is 3.02 lbs/hr enamel usage at continuous operation

installed 1998

control device: internal catalyst-assumed 99.0% overall control efficiency of VOC

emissions

Permit Number: <u>V-98-013</u> Page: <u>7</u> of <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

Emission

Points

at

Affected Facilities Description

15 (-) Cleanup solvent usage-facility-wide:

no controls cresylic/naptha 3,000 gallons/year

NMP/xylene 2,000 gallons/year xylene 700 gallons/year cresylic acid 500 gallons/year

Applicable Regulations: 401 KAR 59:190, New insulation of magnet wire operations, applicable to affected facilities which commenced operation on or after June 29, 1979.

1. **Operating Limitations:** NA

2. Emission Limitations:

401 KAR 59:190, Section 3 states that no person shall cause, allow or permit an affected facility to discharge into the atmosphere more than 15 percent by weight of the VOC net input into the affected facility. The VOC emissions from these affected facilities shall not exceed 3.19 lbs/hr each for the enameling machines at emission point 4 (460, 461, 462, and 463), and 2.57 lbs/hr for the enameling machine at emission point 5 (471), and 3.31 lbs/hr each for the enameling machines at emission point 6 (480, 481), and 1.85 lbs/hr for the enameling machine at emission point 12 (452), and 2.47 lbs/hr for the enameling machine emission point 14 (451) and 2.37 lbs/hr for the enameling machine at emission point 13 (470) as discussed in Section 3 of this regulation.

<u>Compliance demonstration method:</u> Compliance for each affected facility with VOC emission limits shall be based on an averaging period not to exceed 24 hours. The following demonstrates how the allowables were derived from the enamel coatings for each line or affected facility. This calculation must be performed for the VOC part in the enamel coating. The enamel coating to be used with the highest VOC emissions shall be compared to the allowable derived from the regulation to determine if compliance with the regulation is being achieved:

lb/hr/machine enamel usage rate X percentage VOC (there are 9 different coatings which have the potential of being used at this particular enameling machine; the coating with the highest possible VOC emissions should be the coating used in the calculation) in enameling coating X overall control efficiency (1.0-(destruction efficiency x capture efficiency (expressed in percent))) X 8,760 hrs/yr / 2,000 lbs/ton = controlled tpy VOC emissions from this particular affected facility.

Permit Number: <u>V-98-013</u> Page: <u>8</u> of <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

Regulatory allowable calculation: From Section 3 of regulation 59:190, it is stated that no more than 15% by weight of the VOCs net input shall be allowed to be discharged into the atmosphere.

- lb/hr/machine enamel usage rate X percentage VOC for the worse-case enameling coating 0.15 (only 15% of the net VOC input can be emitted as stated in the regulation) X 8,760 hrs/yr / 2,000 lbs/ton = yearly allowable for VOC in tons per year.
- **3.** Testing Requirements: See Section D

4. **Specific Monitoring Requirements:**

In order to demonstrate continuous compliance the combustion temperatures of the control equipment shall be monitored continuously.

5. **Specific Record Keeping Requirements:**

Permittee shall keep records as required by regulation 401 KAR 59:190, Section 4(8). The combustion temperature of the control equipment shall be recorded once per eight (8) hour shift. The records shall be kept near the affected facility and readily observable.

6. **Specific Reporting Requirements:** NA

7. Specific Control Equipment Operating Conditions:

The enameling machines (#'s 451, 452, 460, 461, 462, 463, 470, 471, 480 and 481) use catalytic incineration as the control method for the VOC from these points. Process conditions shall be maintained such that the minimum inlet catalyst temperature shall be 720 degrees Celsius (1,328 degrees F) regardless of the product type being run. Additionally, alarms shall be continued to be used on the incinerators to assure they are operating above the required minimum inlet temperature of 720 degrees Celsius (1,328 degrees F).

8. Alternate Operating Scenarios: NA

Permit Number: <u>V-98-013</u> Page: <u>9</u> of <u>21</u>

SECTION B - EMISSION POINTS, AFFECTED FACILITIES, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

Emission

Points Affected Facilities Description

9 (710) Plant heating system consisting of: five natural gas-fired air makeup units

3 @ 3.780 million BTU/hr each

(Model CFAM-230)

1 @ 2.734 million BTU/hr

(Model DCM-225)

1 @ 1.139 million BTU/hr

(Model CFA-20)

installed 1992 no controls

APPLICABLE REGULATIONS: NA

1. **Operating Limitations:** NA

2. <u>Emission Limitations:</u> NA

3. <u>Testing Requirements:</u> NA

4. Specific Monitoring Requirements: NA

5. Specific Record Keeping Requirements: NA

6. Specific Reporting Requirements: NA

7. Specific Control Equipment Operating Conditions: NA

8. Alternate Operating Scenarios: NA

Permit Number: <u>V-98-013</u> Page: <u>10</u> of <u>21</u>

SECTION B (CONTINUED)

GROUP Requirements

All enameling machines (#'s 410, 411, 441, 442, 443, 451, 452, 460, 461, 462, 463, 470, 471, 480, 481, 491, and 492) are capable of being continuously monitored for oven and incinerator temperatures. Each monitoring device is on during operation of the equipment and have alarm systems to prevent operation of the enameling machines without the use of pollution control equipment operating in the correct and proper operational temperature ranges. The oven temperatures, catalyst temperatures and the thermal incineration temperatures shall continue to be monitored on a continuous basis. Each catalyst regeneration (enameling machine #'s 441, 442, 443, 460, 461, 462, 463, 471, 480 and 481) shall be documented by written records.

Engineering and maintenance records shall be available to authorized representatives of the Cabinet for review at reasonable times on any item of the plant via the maintenance repair networking system.

Permit Number: <u>V-98-013</u> Page: <u>11</u> of <u>21</u>

SECTION C - INSIGNIFICANT ACTIVITIES

The following listed activities have been determined to be insignificant activities for this source pursuant to Regulation 401 KAR 50:035, Section 5(4). While these activities are designated as insignificant the permittee must comply with the applicable regulation and some minimal level of periodic monitoring may be necessary.

Description

Generally Applicable Regulation

Ten wire drawing machines:

- 2 Samps (#'s 110, 290)
- 2 Vaughns (#'s 120, 190)
- 2 Syncros (#'s 150, 160) and
- 4 Herbornes (#'s 251, 252, 253, 254)

401 KAR 59:010

Permit Number: <u>V-98-013</u> Page: <u>12</u> of <u>21</u>

SECTION D - SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS

- 1. Volatile organic compound emissions, as measured by methods referenced in 401 KAR 50:015, Section 1, shall not exceed the respective limitations specified herein.
- 2. Compliance with annual emissions and processing limitations imposed pursurant to 401 KAR 50:035, Section 7(1)(a), and contained in this permit, shall be based on emissions and processing rates for any twelve (12) consecutive months.
- 3. Alcatel shall show compliance of the affected facilities 401 KAR 59:190, Section 3, by a material balance. If a material balance is not possible, compliance shall be determined based upon an engineering analysis by the cabinet of the control system design, control device efficiency, control system capture efficiency and any other factors that may influence the performance of the system. The division is requesting performance tests to determine the efficiency of the control devices. One of each of the different types of enameling machines shall be tested to show compliance with the requirements in regulation 401 KAR 59:190 and any associated requirements found in supporting regulations. Additionally, the division is requesting that all three of the MOCO enameling machines (emission point 3 (441, 442, 443)) shall be tested. Compliance shall be demonstrated within 6 months following the permit issuance date and again within 6 months prior to the permit expiration date, which is five years from the permit issuance date.

Permit Number: <u>V-98-013</u> Page: <u>13</u> of <u>21</u>

SECTION E - CONTROL EQUIPMENT REQUIREMENTS

1. Pursuant to 401 KAR 50:055, Section 2(5), at all times, including periods of startup, shutdown and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Division which may include, but is not limited to, monitoring results, opacity observations, review of operating procedures, and inspection of the source.

Permit Number: <u>V-98-013</u> Page: <u>14</u> of <u>21</u>

SECTION F - MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS

- 1. When continuing compliance is demonstrated by periodic testing or instrumental monitoring, the permittee shall compile records of required monitoring information that include:
 - a) Date, place as defined in this permit, and time of sampling or measurements.
 - b) Analyses performance dates;
 - c) Company or entity that performed analyses;
 - d) Analytical techniques or methods used;
 - e) Analyses results; and
 - f) Operating conditions during time of sampling or measurement;
- 2. Records of all required monitoring data and support information, including calibrations, maintenance records, and original strip chart recordings, and copies of all reports required by the Division for Air Quality, shall be retained at the source authorized by this permit for a period of five years and shall be made available for inspection upon request by any duly authorized representative of the Division for Air Quality.
- 3. The permittee shall allow the Cabinet or authorized representatives to perform the following:
 - a) Enter upon the premises where a source is located or emissions-related activity is conducted, or where records are kept;
 - b) Have access to and copy, at reasonable times, any records required by the permit:
 - i) During normal office hours, and
 - ii) During periods of emergency when prompt access to records is essential to proper assessment by the Cabinet;
 - c) Inspect, at reasonable times, any facilities, equipment (including monitoring and pollution control equipment), practices, or operations required by the permit. Reasonable times shall include, but are not limited to the following:
 - i) During all hours of operation at the source,
 - ii) For all sources operated intermittently, during all hours of operation at the source and the hours between 8:00 a.m. and 4:30 p.m., Monday through Friday, excluding holidays, and
 - iii) During an emergency; and
 - d) Sample or monitor, at reasonable times, substances or parameters to assure compliance with the permit or any applicable requirements. Reasonable times shall include, but are not limited to the following:
 - i) During all hours of operation at the source,
 - ii) For all sources operated intermittently, during all hours of operation at the source and the hours between 8:00 a.m. and 4:30 p.m., Monday through Friday, excluding holidays, and
 - iii) During an emergency.
- 4. No person shall obstruct, hamper, or interfere with any Cabinet employee or authorized representative while in the process of carrying out official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.

Permit Number: <u>V-98-013</u> Page: <u>15</u> of <u>21</u>

SECTION F - MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

- 5. Records of any monitoring required by this permit, other than continuous emission or opacity monitors, shall be reported to the Division's Frankfort Regional Office no later than the sixmonth anniversary date of this permit and every six months thereafter during the life of this permit, unless otherwise stated in this permit. Data from the continuous emission and opacity monitors shall be reported to the Technical Services Branch in accordance with the requirements of Regulation 401 KAR 59:005, General Provisions, Section 3(3). All reports shall be certified by a responsible official pursuant to Section 6(1) of Regulation 401 KAR 50:035, Permits. All deviations from permit requirements shall be clearly identified in the reports.
- 6. a) In accordance with the provisions of Regulation 401 KAR 50:055, Section 1 the owner or operator shall notify the Division for Air Quality's Frankfort Regional Office concerning startups, shutdowns, or malfunctions as follows:
 - 1) When emission during any planned shutdowns and ensuing startups will exceed the standards notification shall be made no later than three (3) days before the planned shutdown, or immediately following the decision to shut down, if the shutdown is due to events which could not have been foreseen three (3) days before the shutdown.
 - 2) When emissions due to malfunctions, unplanned shutdowns and ensuing startups are Or may be in excess of the standards notification shall be made as promptly as possible by telephone (or other electronic media) and shall cause written notice upon request.
 - b) In accordance with the provisions of Regulation 401 KAR 50:035, Section 7(1)(e)2, the owner or operator shall promptly report deviations from permit requirements including those attributed to upset conditions (other than emission exceedances covered by general condition 6 a) above to the division for Air Quality's Frankfort Regional Office.
- 7. Pursuant to Regulation 401 KAR 50:035, Permits, Section 7(2)(b), the permittee shall certify compliance with the terms and conditions contained in this permit, annually on the permit issuance anniversary date by completing and returning a Compliance Certification Form (DEP 7007CC) or an approved alternative to the Division for Air Quality's Frankfort Regional Office and the U.S. EPA in accordance with the following requirements:
 - a) Identification of each term or condition of the permit that is the basis of the certification;
 - b) The compliance status regarding each term or condition of the permit;
 - c) Whether compliance was continuous or intermittent; and
 - d) The method used for determining the compliance status for the source, currently and over the reporting period, pursuant to 401 KAR 50:035, Section 7(1)(c), (d), and (e).
 - e) The certification shall be postmarked by the thirtieth (30th) day following the applicable permit issuance anniversary date.
- 8. In accordance with Regulation 401 KAR 50:035, Section 23, the permittee shall provide the division with all information necessary to determine its subject emissions within thirty (30) days of the date the KYEIS emission report is mailed to the permittee.

Permit Number: <u>V-98-013</u> Page: <u>16</u> of <u>21</u>

SECTION F - MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

9. Pursuant to Section VII.3 of the policy amnual of the Division for Air Quality as referenced by Regulation 401 KAR 50:016, Section 1(1), results of performance test(s) required by the permit shall be submitted to the Division by the source or its representative within forty-five days after the completion of the fieldwork.

Permit Number: <u>V-98-013</u> Page: <u>17</u> of <u>21</u>

SECTION G - GENERAL CONDITIONS

(a) General Compliance Requirements

1. The permittee shall comply with all conditions of this permit. A noncompliance shall be (a) violation(s) of state regulation 401 KAR 50:035, Permits, Section 7(3)(d) and is also a violation of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act) and is grounds for enforcement action including but not limited to the termination, revocation and reissuance, or revision of this permit.

- 2. The filing of a request by the permittee for any permit revision, revocation, reissuance, or termination, or of a notification of a planned change or anticipated noncompliance, shall not stay any permit condition.
- 3. This permit may be revised, revoked, reopened and reissued, or terminated for cause. The permit will be reopened for cause and revised accordingly under the following circumstances:
 - a) If additional applicable requirements become applicable to the source and the remaining permit term is three (3) years or longer. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if compliance with the applicable requirement is not required until after the date on which the permit is due to expire, unless this permit or any of its terms and conditions have been extended pursuant to Regulation 401 KAR 50:035, Section 12(2)(c);
 - b) The Cabinet or the U.S. E.P.A. determines that the permit must be revised or revoked to assure compliance with the applicable requirements.;
 - c) The Cabinet or the U. S. E.P.A. determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit;

Proceedings to reopen and reissue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of the permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable. Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Division, at least thirty (30) days in advance of the date the permit is to be reopened, except that the Division may provide a shorter time period in the case of an emergency.

- 4. The permittee shall furnish to the Division, in writing, information that the Division may request to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit, or to determine compliance with the permit.
- 5. The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to the permitting authority.

Permit Number: <u>V-98-013</u> Page: <u>18</u> of <u>21</u>

SECTION G - GENERAL CONDITIONS (CONTINUED)

6. Any condition or portion of this permit which becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this permit.

- 7. The permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance.
- 8. Except as identified as state-origin requirements in this permit, all terms and conditions contained herein shall be enforceable by the United States Environmental Protection Agency and citizens of the United States.
- 9. This permit shall be subject to suspension if the permittee fails to pay all emissions fees within 90 days after the date of notice as specified in 401 KAR 50:038, Section 3(6).
- 10. Nothing in this permit shall alter or affect the liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance.
- 11. This permit shall not convey property rights or exclusive privileges.
- 12. Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Kentucky Cabinet for Natural Resources and Environmental Protection or any other federal, state, or local agency.
- 13. Nothing in this permit shall alter or affect the authority of U.S. EPA to obtain information pursuant to Federal Statute 42 USC 7414, Inspections, monitoring, and entry.
- 14. Nothing in this permit shall alter or affect the authority of U.S. EPA to impose emergency orders pursuant to Federal Statute 42 USC 7603, Emergency orders.
- 15. <u>Permit Shield:</u> Except as provided in 401 KAR 50:035, compliance by the affected facilities listed herein with the conditions of this permit shall be deemed compliance with the specially identified applicable requirements as of the date of issuance of this permit.
- 16. Periodic regeneration and/or replacement of the catalyst nodules shall be performed every
- six months to assure destruction of the VOC emissions and to assure that the source will continue to classified as a non-PSD source.
- 17. Each thermal incinerator shall be operated at a minimum temperature of 1300 degrees Fahrenheit with a minimum residence time of 0.5 seconds.
- 18. All previously issued operating permits are hereby null and void.

Permit Number: <u>V-98-013</u> Page: <u>19</u> of <u>21</u>

SECTION G - GENERAL CONDITIONS (CONTINUED)

(b) Permit Expiration and Reapplication Requirements

1. This permit shall remain in effect for a fixed term of five (5) years following the original date of issue. Permit expiration shall terminate the source's right to operate unless a timely and complete renewal application has been submitted to the Division at least six months prior to the expiration date of the permit. Upon a timely and complete submittal, the authorization to operate within the terms and conditions of this permit, including any permit shield shall remain in effect beyond the expiration date, until the renewal permit is issued or denied by the Division.

(c) Permit Revisions

- 1. A minor permit revision procedure may be used for permit revisions involving the use of economic incentive, marketable permit, emission trading, and other similar approaches, to the extent that these minor permit revision procedures are explicitly provided for in the SIP or in applicable requirements and meet the relevant requirements of Regulation 401 KAR 50:035, Section 15.
- 2. This permit is not transferable by the permittee. Future owners and operators shall obtain a new permit from the Division for Air Quality. The new permit may be processed as an administrative amendment if no other change in this permit is necessary, and provided that a written agreement containing a specific date for transfer of permit responsibility coverage and liability between the current and new permittee has been submitted to the permitting authority thirty (30) days in advance of the transfer.

(d) Construction, Start-up, and Initial Compliance Demonstration Requirements - NA

(e) Acid Rain Program Requirements

1. If an applicable requirement of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act) is more stringent than an applicable requirement promulgated pursuant to Federal Statute 42 USC 7651 through 7651o (Title IV of the Act), both provisions shall apply, and both shall be state and federally enforceable.

(f) Emergency Provisions

- 1. An emergency shall constitute an affirmative defense to an action brought for noncompliance with the technology-based emission limitations if the permittee demonstrates through properly signed contemporaneous operating logs or other relevant evidence that:
 - i) An emergency occurred and the permittee can identify the cause of the emergency;
 - ii) The permitted facility was at the time being properly operated;
 - iii) During an emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements in the permit; and,

Permit Number: <u>V-98-013</u> Page: <u>20</u> of <u>21</u>

SECTION G - GENERAL CONDITIONS (CONTINUED)

iv) The permittee notified the Division as promptly as possible and submitted written notice of the emergency to the Division within two working days after the time when emission limitations were exceeded due to the emergency. The notice shall meet the requirements of 401 KAR 50:035, Permits, Section 7(1)(e), and include a description of the emergency, steps taken to mitigate emissions, and the corrective actions taken. This requirement does not relieve the source of any other local, state or federal notification requirements.

- 2. Emergency conditions listed in General Condition (f)1 above are in addition to any emergency or upset provision(s) contained in an applicable requirement.
- 3. In an enforcement proceeding, the permittee seeking to establish the occurrence of an emergency shall have the burden of proof.

(g) Risk Management Provisions

- 1. The permittee shall comply with all requirements of 40 CFR Part 68, Risk Management Plan provisions. If required, the permittee shall:
 - a. Submit a Risk Management Plan and comply with the Risk Management Program by June 21, 1999, or a latter date specified by the U.S. EPA.
 - b. Submit additional relevant information if requested by the Division or U.S. EPA.

(h) Ozone-depleting substances

- 1. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
 - a. Persons opening appliances for maintenance, service, repair, or disposal shall comply with the required practices contained in 40 CFR 82.156.
 - b. Equipment used during the maintenance, service, repair, or disposal of appliances shall comply with the standards for recycling and recovery equipment contained in 40 CFR 82.158.
 - c. Persons performing maintenance, service, repair, or disposal of appliances shall be certified by an approved technician certification program pursuant to 40 CFR 82.161.
 - d. Persons disposing of small appliances, MVACs, and MVAC-like appliances (as defined at 40 CFR 82.152) shall comply with the recordkeeping requirements pursuant to 40 CFR 82.166.
 - e. Persons owning commercial or industrial process refrigeration equipment shall comply with the leak repair requirements pursuant to 40 CFR 82.156.
 - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant shall keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.

Permit Number: <u>V-98-013</u> Page: <u>21</u> of <u>21</u>

SECTION G - GENERAL CONDITIONS (CONTINUED)

2. If the permittee performs service on motor (fleet) vehicle air conditioners containing ozone-depleting substances, the source shall comply with all applicable requirements as specified in 40 CFR 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

(i) Other general requirements

- 1. Emissions of odorous pollutants shall not cause the standard set forth in Regulation 401 KAR 53:010, Ambient air quality standards, to be exceeded outside the property boundary. Furthermore, there shall be no detectable odor when one volume unit of ambient air is diluted within seven volume units of odorless air.
- 2. Pertaining to the control of potentially hazardous matter and toxic substances. Persons responsible for a source from which hazardous matter or toxic substances may be emitted shall provide the utmost care and consideration, in the handling of these materials, to the potentially harmful effects of the emissions resulting from such activities. No owner or operator shall allow any affected facility to emit potentially hazardous matter or toxic substances in such quantities or duration as to be harmful to the health and welfare of humans, animals and plants.

SECTION H - ALTERNATE OPERATING SCENARIOS

NA

SECTION I - COMPLIANCE SCHEDULE

NA